



SIPLUS S7-1200 CPU 1215C DC/DC/DC based on 6ES7215-1AG40-0XB0 with conformal coating, -40...+60 °C, start up -25 °C, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DQ 24 V DC; 2 AI 0-10 V DC, 2 AQ 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 125 KB

General information	
Product type designation	CPU 1215C DC/DC/DC
based on	<a href="#">6ES7215-1AG40-0XB0</a>
Engineering with	
<ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
<ul style="list-style-type: none"> <li>24 V DC</li> </ul>	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
<ul style="list-style-type: none"> <li>Rated value (DC)</li> <li>permissible range, lower limit (DC)</li> <li>permissible range, upper limit (DC)</li> </ul>	24 V 20.4 V 28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
$I^2t$	0.5 A <sup>2</sup> s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> <li>24 V</li> </ul>	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> </ul>	100 kbyte
Load memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	4 Mbyte with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> <li>present</li> <li>maintenance-free</li> <li>without battery</li> </ul>	Yes Yes Yes
CPU processing times	
for bit operations, typ.	0.08 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.3 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
<ul style="list-style-type: none"> <li>Number, max.</li> </ul>	Limited only by RAM for code

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
• number of expansion boards (SB, CB, BB)	1
• number of signal modules (SM)	8
• number of communications modules (CM)	3
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Sourcing/sinking input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
• of which high-speed outputs	4; 100 kHz Pulse Train Output
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V
Output current	
• for signal "1" rated value	0.5 A
• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	

• "0" to "1", max.	1 $\mu$ s
• "1" to "0", max.	5 $\mu$ s
<b>Switching frequency</b>	
• of the pulse outputs, with resistive load, max.	100 kHz
<b>Relay outputs</b>	
• Number of relay outputs	0
<b>Cable length</b>	
• shielded, max.	500 m
• unshielded, max.	150 m
<b>Analog inputs</b>	
Number of analog inputs	2
<b>Input ranges</b>	
• Voltage	Yes
<b>Input ranges (rated values), voltages</b>	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	$\geq 100k$ ohms
<b>Cable length</b>	
• shielded, max.	100 m; twisted and shielded
<b>Analog outputs</b>	
Number of analog outputs	2
<b>Output ranges, current</b>	
• 0 to 20 mA	Yes
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
• Integration time, parameterizable	Yes
• Conversion time (per channel)	625 $\mu$ s
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
• Resolution with overrange (bit including sign), max.	10 bit
<b>Encoder</b>	
<b>Connectable encoders</b>	
• 2-wire sensor	Yes
<b>Interfaces</b>	
Number of PROFINET interfaces	1
<b>1. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
• Number of ports	2
• integrated switch	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No

— PROFINergy	No
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	16
— Number of connectable IO Devices, max.	16
— Number of connectable IO Devices for RT, max.	16
— of which in line, max.	16
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— Updating time	The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.

#### PROFINET IO Device

Services	
— PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
— Isochronous mode	No
— IRT	No
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2

#### Protocols

Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required

#### Protocols (Ethernet)

• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes

#### Redundancy mode

Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No

#### SIMATIC communication

• S7 routing	Yes
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#### Open IE communication

• TCP/IP	Yes
— Data length, max.	8 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	8 kbyte
• UDP	Yes
— Data length, max.	1 472 byte

#### Web server

• supported	Yes
• User-defined websites	Yes

#### OPC UA

• Runtime license required	Yes; "Basic" license required
• OPC UA Server	Yes; data access (read, write, subscribe), method call, runtime license required
— Application authentication	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	10
— Number of subscriptions per session, max.	5
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	20
— Number of monitored items, recommended max.	1 000
— Number of server interfaces, max.	2

— Number of nodes for user-defined server interfaces, max.	2 000
<b>Further protocols</b>	
• MODBUS	Yes
<b>Communication functions</b>	
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
<b>Number of connections</b>	
• overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 68 max
<b>Test commissioning functions</b>	
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<b>Forcing</b>	
• Forcing	Yes
<b>Diagnostic buffer</b>	
• present	Yes
<b>Traces</b>	
• Number of configurable Traces	2
• Memory size per trace, max.	512 kbyte
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
<b>Integrated Functions</b>	
<b>Counter</b>	
• Number of counters	6
• Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
<b>Potential separation</b>	
<b>Potential separation digital inputs</b>	
• Potential separation digital inputs	No
• between the channels, in groups of	1
<b>Potential separation digital outputs</b>	
• Potential separation digital outputs	Yes
• between the channels	No
• between the channels, in groups of	1
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
<b>Interference immunity to cable-borne interference</b>	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes

<ul style="list-style-type: none"> <li>Interference immunity on signal cables acc. to IEC 61000-4-4</li> </ul>	Yes
<b>Interference immunity against voltage surge</b>	
<ul style="list-style-type: none"> <li>Interference immunity on supply lines acc. to IEC 61000-4-5</li> </ul>	Yes
<b>Interference immunity against conducted variable disturbance induced by high-frequency fields</b>	
<ul style="list-style-type: none"> <li>Interference immunity against high-frequency radiation acc. to IEC 61000-4-6</li> </ul>	Yes
<b>Emission of radio interference acc. to EN 55 011</b>	
<ul style="list-style-type: none"> <li>Limit class A, for use in industrial areas</li> <li>Limit class B, for use in residential areas</li> </ul>	Yes; Group 1 Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
Siemens Eco Profile (SEP)	Siemens EcoTech
<b>Ecological footprint</b>	
<ul style="list-style-type: none"> <li>environmental product declaration</li> </ul>	Yes; type II acc. to ISO 14021
<b>Global warming potential</b>	
— global warming potential, (total) [CO2 eq]	106 kg
— global warming potential, (during production) [CO2 eq]	18.5 kg
— global warming potential, (during operation) [CO2 eq]	88.2 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-1.1 kg
<b>Ambient conditions</b>	
<b>Free fall</b>	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> <li>At cold restart, min.</li> </ul>	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C 60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position -25 °C
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C 70 °C
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	5 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Vibrations</b>	
<ul style="list-style-type: none"> <li>Vibration resistance during operation acc. to IEC 60068-2-6</li> <li>Operation, tested according to IEC 60068-2-6</li> </ul>	2 g (m/s <sup>2</sup> ) wall mounting, 1 g (m/s <sup>2</sup> ) DIN rail Yes
<b>Shock testing</b>	
<ul style="list-style-type: none"> <li>tested according to IEC 60068-2-27</li> </ul>	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
<ul style="list-style-type: none"> <li>Resistant to commercially available coolants and lubricants</li> </ul>	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
<ul style="list-style-type: none"> <li>to biologically active substances according to EN 60721-3-3</li> <li>to chemically active substances according to EN 60721-3-3</li> <li>to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * Yes; Class 3S4 incl. sand, dust, *

<b>Use on ships/at sea</b>		
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request	
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *	
<b>Usage in industrial process technology</b>		
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)	
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
<b>Remark</b>		
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!	
<b>Conformal coating</b>		
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability	
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection	
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life	
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A	
<b>Configuration</b>		
<b>Programming</b>		
<b>Programming language</b>		
— LAD	Yes	
— FBD	Yes	
— SCL	Yes	
<b>Know-how protection</b>		
• User program protection/password protection	Yes	
• Copy protection	Yes	
• Block protection	Yes	
<b>Access protection</b>		
• protection of confidential configuration data	Yes	
• Protection level: Write protection	Yes	
• Protection level: Read/write protection	Yes	
• Protection level: Complete protection	Yes	
• User administration	Yes; device-wide	
• Number of users	42	
• Number of groups	14	
• Number of roles	20	
<b>Cycle time monitoring</b>		
• adjustable	Yes	
<b>Dimensions</b>		
Width	130 mm	
Height	100 mm	
Depth	75 mm	
<b>Weights</b>		
Weight, approx.	500 g	
<b>Classifications</b>		
	<b>Version</b>	<b>Classification</b>
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07

eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

**Approvals / Certificates**

**General Product Approval**

[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

**General Product Approval**

**EMV**



[China RoHS](#)



**For use in hazardous locations**

**Maritime application**

**Environment**



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