

SIPLUS S7-1200 SM 1232 based on 6ES7222-1XF32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, S7-1200, digital output SM 1222, 8 DQ, Relay changeover contact

General information	
Product type designation	SM 1222, DQ 8x relay/2 A
based on	6ES7222-1XF32-0XB0
Supply voltage	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	140 mA
Digital outputs	
<ul style="list-style-type: none"> from load voltage L+, max. 	16.7 mA/relay coil
Power loss	
Power loss, typ.	5 W
Digital outputs	
Number of digital outputs	8
<ul style="list-style-type: none"> in groups of 	1
Short-circuit protection	No; to be provided externally
Switching capacity of the outputs	
<ul style="list-style-type: none"> with resistive load, max. on lamp load, max. 	2 A 30 W with DC, 200 W with AC
Output voltage	
<ul style="list-style-type: none"> Rated value (DC) Rated value (AC) 	5 V DC to 30 V DC 5 V AC to 250 V AC
Output current	
<ul style="list-style-type: none"> for signal "1" rated value 	2 A
Output delay with resistive load	
<ul style="list-style-type: none"> "0" to "1", max. "1" to "0", max. 	10 ms 10 ms
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	2 A; Current per mass
Relay outputs	
<ul style="list-style-type: none"> Number of relay outputs Rated supply voltage of relay coil L+ (DC) Number of operating cycles, max. 	8 24 V mechanically 10 million, at rated load voltage 100 000
Switching capacity of contacts	
<ul style="list-style-type: none"> with inductive load, max. on lamp load, max. with resistive load, max. 	2 A 30 W with DC, 200 W with AC 2 A
Cable length	
<ul style="list-style-type: none"> shielded, max. unshielded, max. 	500 m 150 m
Interrupts/diagnostics/status information	
Alarms	
<ul style="list-style-type: none"> Diagnostic alarm 	Yes
Diagnostics indication LED	
<ul style="list-style-type: none"> for status of the outputs 	Yes
Potential separation	
Potential separation digital outputs	

<ul style="list-style-type: none"> • between the channels • between the channels, in groups of • between the channels and backplane bus 	Relays 1 1 500 V AC for 1 minute
Permissible potential difference	
between different circuits	750 V AC for 1 minute
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Marine approval	Yes
Ecological footprint	
<ul style="list-style-type: none"> • environmental product declaration 	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	68.6 kg
— global warming potential, (during production) [CO2 eq]	8.16 kg
— global warming potential, (during operation) [CO2 eq]	60.7 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.334 kg
Ambient conditions	
Free fall	
<ul style="list-style-type: none"> • Fall height, max. 	0.3 m; five times, in product package
Ambient temperature during operation	
<ul style="list-style-type: none"> • min. • max. 	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
<ul style="list-style-type: none"> • At cold restart, min. 	70 °C; = Tmax; Tmax > +60 °C number of simultaneously activated outputs 4 (no adjacent points) for horizontal mounting position
<ul style="list-style-type: none"> • At cold restart, min. 	-25 °C
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	-40 °C
<ul style="list-style-type: none"> • max. 	70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude 	2 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental	* The supplied plug covers must remain in place over the unused interfaces

conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04

during operation!

Conformal coating

- Coatings for printed circuit board assemblies acc. to EN 61086
- Protection against fouling acc. to EN 60664-3
- Military testing according to MIL-I-46058C, Amendment 7
- Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A

Yes; Class 2 for high reliability
 Yes; Type 1 protection
 Yes; Discoloration of coating possible during service life
 Yes; Conformal coating, Class A

Connection method

required front connector Yes

Mechanics/material

Enclosure material (front)
 • Plastic Yes

Dimensions

Width 45 mm
 Height 100 mm
 Depth 75 mm

Weights

Weight, approx. 310 g

Classifications

	Version	Classification
eClass	14	27-24-22-04
eClass	12	27-24-22-04
eClass	9.1	27-24-22-04
eClass	9	27-24-22-04
eClass	8	27-24-22-04
eClass	7.1	27-24-22-04
eClass	6	27-24-22-04
ETIM	10	EC001419
ETIM	9	EC001419
ETIM	8	EC001419
ETIM	7	EC001419
IDEA	4	3566
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

[Manufacturer Declaration](#)



[China RoHS](#)



General Product Approval

EMV

Maritime application

[China RoHS](#)



Environment



last modified:

7/31/2025 