



Figure similar

SIPLUS S7-1200 SM 1231 4AI 13 bit based on 6ES7231-4HD32-0XB0 with conformal coating, -20...+60 °C, analog input, 4 AI, +/-10 V, +/-5 V, +/-2.5 V, or 0-20 mA 12-bit+ sign bit (13 bit ADC)

General information	
Product type designation	SM 1231, AI 4x13 bit
based on	<a href="#">6ES7231-4HD32-0XB0</a>
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	4; Current or voltage differential inputs
permissible input voltage for voltage input (destruction limit), max.	35 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels) max.	625 µs
Input ranges	
<ul style="list-style-type: none"> <li>• Voltage</li> <li>• Current</li> <li>• Thermocouple</li> <li>• Resistance thermometer</li> <li>• Resistance</li> </ul>	<ul style="list-style-type: none"> <li>Yes; ±10V, ±5V, ±2.5V</li> <li>Yes; 4 to 20 mA, 0 to 20 mA</li> <li>No</li> <li>No</li> <li>No</li> </ul>
Input ranges (rated values), voltages	
<ul style="list-style-type: none"> <li>• -10 V to +10 V                             <ul style="list-style-type: none"> <li>— Input resistance (-10 V to +10 V)</li> </ul> </li> <li>• -2.5 V to +2.5 V                             <ul style="list-style-type: none"> <li>— Input resistance (-2.5 V to +2.5 V)</li> </ul> </li> <li>• -5 V to +5 V                             <ul style="list-style-type: none"> <li>— Input resistance (-5 V to +5 V)</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li>≥9 MOhm</li> <li>Yes</li> <li>≥9 MOhm</li> <li>Yes</li> <li>≥9 MOhm</li> </ul>
Input ranges (rated values), currents	
<ul style="list-style-type: none"> <li>• 0 to 20 mA                             <ul style="list-style-type: none"> <li>— Input resistance (0 to 20 mA)</li> </ul> </li> <li>• 4 mA to 20 mA                             <ul style="list-style-type: none"> <li>— Input resistance (4 mA to 20 mA)</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>Yes</li> <li>280 Ω</li> <li>Yes</li> <li>280 Ω</li> </ul>
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> </ul>	12 bit; + sign

<ul style="list-style-type: none"> <li>Integration time, parameterizable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Interference voltage suppression for interference frequency <math>f_1</math> in Hz</li> </ul>	40 dB, DC to 60 V for interference frequency 50 / 60 Hz
<b>Smoothing of measured values</b>	
<ul style="list-style-type: none"> <li>parameterizable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: None</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: low</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: Medium</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Step: High</li> </ul>	Yes
<b>Errors/accuracies</b>	
Temperature error (relative to input range), (+/-)	25 °C $\pm 0.1\%$ , to 55 °C $\pm 0.2\%$ total measurement range
<b>Basic error limit (operational limit at 25 °C)</b>	
<ul style="list-style-type: none"> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.1 %
<ul style="list-style-type: none"> <li>Current, relative to input range, (+/-)</li> </ul>	0.1 %
<b>Interference voltage suppression for <math>f = n \times (f_1 \pm 1 \%)</math>, <math>f_1</math> = interference frequency</b>	
<ul style="list-style-type: none"> <li>Common mode voltage, max.</li> </ul>	12 V
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes
<b>Alarms</b>	
<ul style="list-style-type: none"> <li>Diagnostic alarm</li> </ul>	Yes
<b>Diagnoses</b>	
<ul style="list-style-type: none"> <li>Monitoring the supply voltage</li> </ul>	Yes
<ul style="list-style-type: none"> <li>Wire break</li> </ul>	Yes
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>for status of the inputs</li> </ul>	Yes
<ul style="list-style-type: none"> <li>for maintenance</li> </ul>	Yes
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
<b>Ecological footprint</b>	
<ul style="list-style-type: none"> <li>environmental product declaration</li> </ul>	Yes
<b>Global warming potential</b>	
— global warming potential, (total) [CO <sub>2</sub> eq]	43.1 kg
— global warming potential, (during production) [CO <sub>2</sub> eq]	7.62 kg
— global warming potential, (during operation) [CO <sub>2</sub> eq]	36 kg
— global warming potential, (after end of life cycle) [CO <sub>2</sub> eq]	-0.544 kg
<b>Ambient conditions</b>	
<b>Free fall</b>	
<ul style="list-style-type: none"> <li>Fall height, max.</li> </ul>	0.3 m; five times, in product package
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>min.</li> </ul>	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
<ul style="list-style-type: none"> <li>max.</li> </ul>	60 °C; = Tmax
<b>Ambient temperature during storage/transportation</b>	
<ul style="list-style-type: none"> <li>min.</li> </ul>	-40 °C
<ul style="list-style-type: none"> <li>max.</li> </ul>	70 °C
<b>Altitude during operation relating to sea level</b>	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
<ul style="list-style-type: none"> <li>Ambient air temperature-barometric pressure-altitude</li> </ul>	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
<b>Relative humidity</b>	
<ul style="list-style-type: none"> <li>With condensation, tested in accordance with IEC 60068-2-38, max.</li> </ul>	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air

<b>Use in stationary industrial systems</b>		
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *	
<b>Use on ships/at sea</b>		
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request	
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *	
<b>Usage in industrial process technology</b>		
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)	
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
<b>Remark</b>		
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!	
<b>Conformal coating</b>		
<ul style="list-style-type: none"> <li>• Coatings for printed circuit board assemblies acc. to EN 61086</li> <li>• Protection against fouling acc. to EN 60664-3</li> <li>• Military testing according to MIL-I-46058C, Amendment 7</li> <li>• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A</li> </ul>	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>	
<b>Connection method</b>		
required front connector	Yes	
<b>Mechanics/material</b>		
Enclosure material (front) <ul style="list-style-type: none"> <li>• Plastic</li> </ul>	Yes	
<b>Dimensions</b>		
Width	45 mm	
Height	100 mm	
Depth	75 mm	
<b>Weights</b>		
Weight, approx.	180 g	
<b>Classifications</b>		
	<b>Version</b>	<b>Classification</b>
eClass	14	27-24-22-01
eClass	12	27-24-22-01
eClass	9.1	27-24-22-01
eClass	9	27-24-22-01
eClass	8	27-24-22-01
eClass	7.1	27-24-22-01
eClass	6	27-24-22-01
ETIM	10	EC001420
ETIM	9	EC001420
ETIM	8	EC001420
ETIM	7	EC001420
IDEA	4	3562
UNSPSC	15	32-15-17-05
<b>Approvals / Certificates</b>		
<b>General Product Approval</b>		

[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

General Product Approval

EMV



[China RoHS](#)



For use in hazardous locations

Maritime application

Environment



last modified:

8/4/2025