



SIPLUS S7-1200 CPU 1212C DC/DC/DC T1 rail based on 6ES7212-1AE40-0XB0 with conformal coating, -25...+60 °C, OT1 with ST1/2 (+70 °C für 10 minutes), compact CPU, DC/DC/DC, onboard I/O: 8 DI 24 V DC 6 DQ 24 V DC 2 AI 0-10 V DC, power supply: 20.4-28.8 V DC program/data memory 50 KB

| General information | |
|--|--|
| Product type designation | CPU 1212C DC/DC/DC |
| based on | 6ES7212-1AE40-0XB0 |
| Engineering with | |
| <ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version | see entry ID: 109746275 |
| Supply voltage | |
| Rated value (DC) | |
| <ul style="list-style-type: none"> 24 V DC | Yes |
| permissible range, lower limit (DC) | 20.4 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Load voltage L+ | |
| <ul style="list-style-type: none"> Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) | 24 V 20.4 V 28.8 V |
| Input current | |
| Current consumption (rated value) | 400 mA; Typical |
| Current consumption, max. | 1 200 mA; CPU with all expansion modules |
| Inrush current, max. | 12 A; at 28.8 V DC |
| I ² t | 0.5 A ² ·s |
| Output current | |
| for backplane bus (5 V DC), max. | 1 000 mA; Max. 5 V DC for SM and CM |
| Encoder supply | |
| 24 V encoder supply | |
| <ul style="list-style-type: none"> 24 V | L+ minus 4 V DC min. |
| Power loss | |
| Power loss, typ. | 9 W |
| Memory | |
| Work memory | |
| <ul style="list-style-type: none"> integrated | 100 kbyte |
| Load memory | |
| <ul style="list-style-type: none"> integrated Plug-in (SIMATIC Memory Card), max. | 2 Mbyte with SIMATIC memory card |
| Backup | |
| <ul style="list-style-type: none"> present maintenance-free without battery | Yes Yes Yes |
| CPU processing times | |
| for bit operations, typ. | 0.08 µs; / instruction |

| | |
|---|---|
| for word operations, typ. | 1.7 µs; / instruction |
| for floating point arithmetic, typ. | 2.3 µs; / instruction |
| CPU-blocks | |
| Number of blocks (total) | DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used |
| OB | |
| • Number, max. | Limited only by RAM for code |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 10 kbyte |
| Flag | |
| • Size, max. | 4 kbyte; Size of bit memory address area |
| Local data | |
| • per priority class, max. | 16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB |
| Address area | |
| Process image | |
| • Inputs, adjustable | 1 kbyte |
| • Outputs, adjustable | 1 kbyte |
| Hardware configuration | |
| Number of modules per system, max. | 3 comm. modules, 1 signal board, 2 signal modules |
| • number of expansion boards (SB, CB, BB) | 1 |
| • number of signal modules (SM) | 2 |
| • number of communications modules (CM) | 3 |
| Time of day | |
| Clock | |
| • Hardware clock (real-time) | Yes |
| • Backup time | 480 h; Typical |
| • Deviation per day, max. | ±60 s/month at 25 °C |
| Digital inputs | |
| Number of digital inputs | 8; Integrated |
| • of which inputs usable for technological functions | 6; HSC (High Speed Counting) |
| Sourcing/sinking input | Yes |
| Number of simultaneously controllable inputs | |
| all mounting positions | |
| — up to 40 °C, max. | 8 |
| Input voltage | |
| • Rated value (DC) | 24 V |
| • for signal "0" | 5 V DC at 1 mA |
| • for signal "1" | 15 V DC at 2.5 mA |
| Input delay (for rated value of input voltage) | |
| for standard inputs | |
| — parameterizable | 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 µs; 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.4 / 10.0 / 12.8 / 20.0 ms |
| — at "0" to "1", min. | 0.2 ms |
| — at "0" to "1", max. | 12.8 ms |
| for interrupt inputs | |
| — parameterizable | Yes |
| for technological functions | |
| — parameterizable | Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz |
| Cable length | |
| • shielded, max. | 500 m; 50 m for technological functions |
| • unshielded, max. | 300 m; for technological functions: No |
| Digital outputs | |
| Number of digital outputs | 6 |
| • of which high-speed outputs | 4; 100 kHz Pulse Train Output |
| Limitation of inductive shutdown voltage to | L+ (-48 V) |
| Switching capacity of the outputs | |
| • with resistive load, max. | 0.5 A |
| • on lamp load, max. | 5 W |

| | |
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| Output voltage | |
| <ul style="list-style-type: none"> • for signal "0", max. • for signal "1", min. | 0.1 V; with 10 kOhm load 20 V |
| Output current | |
| <ul style="list-style-type: none"> • for signal "1" rated value • for signal "0" residual current, max. | 0.5 A 0.1 mA |
| Output delay with resistive load | |
| <ul style="list-style-type: none"> • "0" to "1", max. • "1" to "0", max. | 1 µs 5 µs |
| Switching frequency | |
| <ul style="list-style-type: none"> • of the pulse outputs, with resistive load, max. | 100 kHz |
| Relay outputs | |
| <ul style="list-style-type: none"> • Number of relay outputs | 0 |
| Cable length | |
| <ul style="list-style-type: none"> • shielded, max. • unshielded, max. | 500 m 150 m |
| Analog inputs | |
| Number of analog inputs | 2 |
| Input ranges | |
| <ul style="list-style-type: none"> • Voltage | Yes |
| Input ranges (rated values), voltages | |
| <ul style="list-style-type: none"> • 0 to +10 V — Input resistance (0 to 10 V) | Yes ≥100k ohms |
| Cable length | |
| <ul style="list-style-type: none"> • shielded, max. | 100 m; twisted and shielded |
| Analog outputs | |
| Number of analog outputs | 0 |
| Analog value generation for the inputs | |
| Integration and conversion time/resolution per channel | |
| <ul style="list-style-type: none"> • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Conversion time (per channel) | 10 bit Yes 625 µs |
| Encoder | |
| Connectable encoders | |
| <ul style="list-style-type: none"> • 2-wire sensor | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 1 |
| 1. Interface | |
| Interface type | PROFINET |
| Isolated | Yes |
| automatic detection of transmission rate | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Interface types | |
| <ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch | Yes 1 No |
| Protocols | |
| <ul style="list-style-type: none"> • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy | Yes Yes Yes Yes; Optionally also encrypted Yes No |
| PROFINET IO Controller | |
| <ul style="list-style-type: none"> • Transmission rate, max. | 100 Mbit/s |
| Services | |
| <ul style="list-style-type: none"> — PG/OP communication — Isochronous mode | Yes; encryption with TLS V1.3 pre-selected No |

| | |
|---|---|
| — IRT | No |
| — PROFlenergy | No |
| — Prioritized startup | Yes |
| — Number of IO devices with prioritized startup, max. | 16 |
| — Number of connectable IO Devices, max. | 16 |
| — Number of connectable IO Devices for RT, max. | 16 |
| — of which in line, max. | 16 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8 |
| — Updating time | The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data. |

PROFINET IO Device

| | |
|---|--|
| Services | |
| — PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| — Isochronous mode | No |
| — IRT | No |
| — PROFlenergy | Yes |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 2 |

Protocols

| | |
|-----------------------------------|---|
| Supports protocol for PROFINET IO | Yes |
| PROFIsafe | No |
| PROFIBUS | Yes; CM 1243-5 (master) or CM 1242-5 (slave) required |
| OPC UA | Yes; OPC UA Server |
| AS-Interface | Yes; CM 1243-2 required |

Protocols (Ethernet)

| | |
|----------|-----|
| • TCP/IP | Yes |
| • DHCP | No |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |

Redundancy mode

| | |
|------------------|----|
| Media redundancy | |
| — MRP | No |
| — MRPD | No |

SIMATIC communication

| | |
|--------------|-----|
| • S7 routing | Yes |
|--------------|-----|

Open IE communication

| | |
|---|------------|
| • TCP/IP | Yes |
| — Data length, max. | 8 kbyte |
| — several passive connections per port, supported | Yes |
| • ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 8 kbyte |
| • UDP | Yes |
| — Data length, max. | 1 472 byte |

Web server

| | |
|-------------------------|-----|
| • supported | Yes |
| • User-defined websites | Yes |

OPC UA

| | |
|---|--|
| • Runtime license required | Yes; "Basic" license required |
| • OPC UA Server | Yes; data access (read, write, subscribe), method call, runtime license required |
| — Application authentication | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of sessions, max. | 10 |
| — Number of subscriptions per session, max. | 5 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 200 ms |
| — Number of server methods, max. | 20 |

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| — Number of monitored items, recommended max. | 1 000 |
| — Number of server interfaces, max. | 2 |
| — Number of nodes for user-defined server interfaces, max. | 2 000 |
| Further protocols | |
| • MODBUS | Yes |
| Communication functions | |
| S7 communication | |
| • supported | Yes |
| • as server | Yes |
| • as client | Yes |
| • User data per job, max. | See online help (S7 communication, user data size) |
| Number of connections | |
| • overall | PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 68 max |
| Test commissioning functions | |
| Status/control | |
| • Status/control variable | Yes |
| • Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Forcing | |
| • Forcing | Yes |
| Diagnostic buffer | |
| • present | Yes |
| Traces | |
| • Number of configurable Traces | 2 |
| • Memory size per trace, max. | 512 kbyte |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| • MAINT LED | Yes |
| Integrated Functions | |
| Counter | |
| • Number of counters | 6 |
| • Counting frequency, max. | 100 kHz |
| Frequency measurement | Yes |
| controlled positioning | Yes |
| Number of position-controlled positioning axes, max. | 8 |
| Number of positioning axes via pulse-direction interface | 4; With integrated outputs |
| PID controller | Yes |
| Number of alarm inputs | 4 |
| Number of pulse outputs | 4 |
| Limit frequency (pulse) | 100 kHz |
| Potential separation | |
| Potential separation digital inputs | |
| • Potential separation digital inputs | No |
| • between the channels, in groups of | 1 |
| Potential separation digital outputs | |
| • Potential separation digital outputs | Yes |
| • between the channels | No |
| • between the channels, in groups of | 1 |
| Isolation | |
| Isolation tested with | 750 V DC (type test) and according to EN 50155 (routine test) |
| EMC | |
| Interference immunity against discharge of static electricity | |
| • Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 | Yes |
| — Test voltage at air discharge | 8 kV |

| | |
|--|---|
| — Test voltage at contact discharge | 6 kV |
| Interference immunity to cable-borne interference | |
| • Interference immunity on supply lines acc. to IEC 61000-4-4 | Yes |
| • Interference immunity on signal cables acc. to IEC 61000-4-4 | Yes |
| Interference immunity against voltage surge | |
| • Interference immunity on supply lines acc. to IEC 61000-4-5 | Yes |
| Interference immunity against conducted variable disturbance induced by high-frequency fields | |
| • Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 | Yes |
| Emission of radio interference acc. to EN 55 011 | |
| • Limit class A, for use in industrial areas | Yes; Group 1 |
| • Limit class B, for use in residential areas | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 |
| Degree and class of protection | |
| IP degree of protection | IP20 |
| Standards, approvals, certificates | |
| Ecological footprint | |
| • environmental product declaration | Yes; type II acc. to ISO 14021 |
| Global warming potential | |
| — global warming potential, (total) [CO2 eq] | 76.4 kg |
| — global warming potential, (during production) [CO2 eq] | 13.8 kg |
| — global warming potential, (during operation) [CO2 eq] | 63.4 kg |
| — global warming potential, (after end of life cycle) [CO2 eq] | -0.89 kg |
| Railway application | |
| • EN 50121-3-2 | Yes; EMC for rail vehicles |
| • EN 50121-4 | Yes; EMC for signal and telecommunications systems |
| • EN 50124-1 | Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC |
| • EN 50125-1 | Yes; Rail vehicles - see ambient conditions |
| • EN 50125-2 | Yes; Stationary electrical equipment - see ambient conditions |
| • EN 50125-3 | Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track) |
| • EN 50155 | Yes; Rail vehicles - temperature class OT1, ST1/ST2, horizontal mounting position |
| • EN 61373 | Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B |
| • Fire protection acc. to EN 45545-2 | Yes; For proof of conformity, see Service & Support |
| Ambient conditions | |
| Free fall | |
| • Fall height, max. | 0.3 m; five times, in product package |
| Ambient temperature during operation | |
| • horizontal installation, min. | -25 °C; = Tmin (incl. condensation/frost) |
| • horizontal installation, max. | 60 °C; = Tmax; +70 °C for 10 min (OT1, ST1/ST2 acc. to EN 50155); number of simultaneously switched on inputs or outputs: 4 or 3 (no adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C horizontal or 45 °C vertical |
| • vertical installation, min. | -25 °C; = Tmin |
| • vertical installation, max. | 50 °C; = Tmax |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| • Installation altitude above sea level, max. | 2 000 m |
| • Ambient air temperature-barometric pressure-altitude | Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) |
| Relative humidity | |
| • With condensation, tested in accordance with IEC 60068-2-38, max. | 100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation |
| Vibrations | |

| | |
|---|--|
| <ul style="list-style-type: none"> • Vibration resistance during operation acc. to IEC 60068-2-6 | 2 g (m/s ²) wall mounting, 1 g (m/s ²) DIN rail |
| <ul style="list-style-type: none"> • Operation, tested according to IEC 60068-2-6 | Yes |
| Shock testing | |
| <ul style="list-style-type: none"> • tested according to IEC 60068-2-27 | Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms |
| Resistance | |
| Coolants and lubricants | |
| — Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air |
| Use in stationary industrial systems | |
| — to biologically active substances according to EN 60721-3-3 | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request |
| — to chemically active substances according to EN 60721-3-3 | Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-3 | Yes; Class 3S4 incl. sand, dust, * |
| Use on land craft, rail vehicles and special-purpose vehicles | |
| — to biologically active substances according to EN 60721-3-5 | Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request |
| — to chemically active substances according to EN 60721-3-5 | Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-5 | Yes; Class 5S3 incl. sand, dust; * |
| Usage in industrial process technology | |
| — Against chemically active substances acc. to EN 60654-4 | Yes; Class 3 (excluding trichlorethylene) |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |
| Remark | |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation! |
| Conformal coating | |
| <ul style="list-style-type: none"> • Coatings for printed circuit board assemblies acc. to EN 61086 • Protection against fouling acc. to EN 60664-3 • Electronic equipment on rolling stock acc. to EN 50155 • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A | <p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Class PC2 protective coating acc. to EN 50155:2017</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p> |
| Configuration | |
| Programming | |
| Programming language | |
| — LAD | Yes |
| — FBD | Yes |
| — SCL | Yes |
| Know-how protection | |
| <ul style="list-style-type: none"> • User program protection/password protection • Copy protection • Block protection | <p>Yes</p> <p>Yes</p> <p>Yes</p> |
| Access protection | |
| <ul style="list-style-type: none"> • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection • User administration • Number of users • Number of groups • Number of roles | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; device-wide</p> <p>42</p> <p>14</p> <p>20</p> |
| Cycle time monitoring | |
| <ul style="list-style-type: none"> • adjustable | Yes |

| Dimensions | |
|------------|--------|
| Width | 90 mm |
| Height | 100 mm |
| Depth | 75 mm |

| Weights | |
|-----------------|-------|
| Weight, approx. | 370 g |

| Other | |
|-------|--|
| Note: | for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776 |

| Classifications | | | |
|-----------------|--------|---------|----------------|
| | | Version | Classification |
| | eClass | 14 | 27-24-22-07 |
| | eClass | 12 | 27-24-22-07 |
| | eClass | 9.1 | 27-24-22-07 |
| | eClass | 9 | 27-24-22-07 |
| | eClass | 8 | 27-24-22-07 |
| | eClass | 7.1 | 27-24-22-07 |
| | eClass | 6 | 27-24-22-07 |
| | ETIM | 10 | EC000236 |
| | ETIM | 9 | EC000236 |
| | ETIM | 8 | EC000236 |
| | ETIM | 7 | EC000236 |
| | IDEA | 4 | 3565 |
| | UNSPSC | 15 | 32-15-17-05 |

Approvals / Certificates

General Product Approval

[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

General Product Approval

EMV



[China RoHS](#)



Railway

Environment

[Confirmation](#)



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