



Figure similar

SIPLUS ET 200SP CPU 1512SP-1 PN rail based on 6ES7512-1DK01-0AB0 with conformal coating, -40...+70 °C, OT4 with ST1/2 (+85 °C for 10 minutes), no pluggable BusAdapter, central processing unit with work memory 200 KB for program and 1 MB for data, 1st interface, PROFINET IRT with 3-port switch, 48 ns bit performance, SIMATIC Memory Card required,

General information	
Product type designation	CPU 1512SP-1 PN
based on	6ES7512-1DK01-0AB0
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
<ul style="list-style-type: none"> Isochronous mode 	Yes; Only with PROFINET; with minimum OB 6x cycle of 625 µs
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.6 A
Current consumption, max.	0.9 A
Inrush current, max.	4.7 A; Rated value
I^2t	0.14 A ² ·s
Power	
Infeed power to the backplane bus	8.75 W
Power loss	
Power loss, typ.	5.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	200 kbyte
<ul style="list-style-type: none"> integrated (for data) 	1 Mbyte
Load memory	
<ul style="list-style-type: none"> Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	

• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	48 ns
for word operations, typ.	58 ns
for fixed point arithmetic, typ.	77 ns
for floating point arithmetic, typ.	307 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	200 kbyte
FC	
• Number range	0 ... 65 535
• Size, max.	200 kbyte
OB	
• Size, max.	200 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes

• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Address space per module	
• Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
• Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
• Modules per rack, max.	80; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules; > 60 °C ambient temperature CPU + 32 modules + server module + 16 ET 200AL modules
• Quantity of operable ET 200SP modules, max.	64; > 60 °C ambient temperature: 32 modules
• Quantity of operable ET 200AL modules, max.	16
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• on DP, device	Yes; Via CM DP module
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	

<ul style="list-style-type: none"> • RJ 45 (Ethernet) 	Yes; X1 P3
<ul style="list-style-type: none"> • Number of ports 	1
<ul style="list-style-type: none"> • BusAdapter (PROFINET) 	No
Protocols	
<ul style="list-style-type: none"> • IP protocol 	Yes; IPv4
<ul style="list-style-type: none"> • PROFINET IO Controller 	Yes
<ul style="list-style-type: none"> • PROFINET IO Device 	Yes
<ul style="list-style-type: none"> • SIMATIC communication 	Yes
<ul style="list-style-type: none"> • Open IE communication 	Yes; Optionally also encrypted
<ul style="list-style-type: none"> • Web server 	Yes
<ul style="list-style-type: none"> • Media redundancy 	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
2. Interface	
Interface types	
<ul style="list-style-type: none"> • RS 485 	Yes; Via CM DP module
<ul style="list-style-type: none"> • Number of ports 	1
Protocols	
<ul style="list-style-type: none"> • PROFIBUS DP master 	Yes

• PROFIBUS DP device	Yes
• SIMATIC communication	Yes
PROFIBUS DP master	
• Number of connections, max.	48; Of which 4 each reserved for ES and HMI
• max. number of DP devices	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
— activation/deactivation of DP devices	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
• Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	88
• Number of connections per CP/CM	32
• Number of S7 routing paths	16
Redundancy mode	
• H-Sync forwarding	No
Media redundancy	
— Media redundancy	No
— MRP	No
— MRP interconnection, supported	No
— MRPD	No
SIMATIC communication	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages

OPC UA	
<ul style="list-style-type: none"> ● Runtime license required 	Yes; "Small" license required
<ul style="list-style-type: none"> ● OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC-UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC-UA_MethodCall, max. — Number of inputs/outputs when calling OPC-UA_MethodCall, max. ● OPC UA Server <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — GDS support (certificate management) — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, recommended max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. ● Alarms and Conditions <ul style="list-style-type: none"> — Number of program alarms — Number of alarms for system diagnostics 	Yes Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 4 1 000 300 20 100 1 5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password Yes 32 50 000 10 000 20 100 ms 500 ms 20 20 1 000; for 1 s sampling interval and 1 s send interval 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" 1 000 Yes 100 50
Further protocols	
<ul style="list-style-type: none"> ● MODBUS 	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms <ul style="list-style-type: none"> ● Number of program alarms ● Number of alarms for system diagnostics ● Number of alarms for motion technology objects 	600 100 80
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems

Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
<ul style="list-style-type: none"> • Status/control variable 	Yes
<ul style="list-style-type: none"> • Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
<ul style="list-style-type: none"> • Number of variables, max. 	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul style="list-style-type: none"> • Forcing 	Yes
<ul style="list-style-type: none"> • Forcing, variables 	Peripheral inputs/outputs
<ul style="list-style-type: none"> • Number of variables, max. 	200
Diagnostic buffer	
<ul style="list-style-type: none"> • present 	Yes
<ul style="list-style-type: none"> • Number of entries, max. 	1 000
— of which powerfail-proof	500
Traces	
<ul style="list-style-type: none"> • Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
<ul style="list-style-type: none"> • RUN/STOP LED 	Yes
<ul style="list-style-type: none"> • ERROR LED 	Yes
<ul style="list-style-type: none"> • MAINT LED 	Yes
<ul style="list-style-type: none"> • Monitoring of the supply voltage (PWR-LED) 	Yes
<ul style="list-style-type: none"> • Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects 	800
<ul style="list-style-type: none"> • Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul style="list-style-type: none"> • Positioning axis 	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	5
— Number of positioning axes at motion control cycle of 8 ms (typical value)	10
Controller	
<ul style="list-style-type: none"> • PID_Compact 	Yes; Universal PID controller with integrated optimization
<ul style="list-style-type: none"> • PID_3Step 	Yes; PID controller with integrated optimization for valves
<ul style="list-style-type: none"> • PID-Temp 	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> • High-speed counter 	Yes
Isolation	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
Standards, approvals, certificates	
Railway application	
<ul style="list-style-type: none"> • EN 50121-3-2 	Yes; EMC for rail vehicles
<ul style="list-style-type: none"> • EN 50121-4 	Yes; EMC for signal and telecommunications systems
<ul style="list-style-type: none"> • EN 50124-1 	Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC
<ul style="list-style-type: none"> • EN 50125-1 	Yes; Rail vehicles - see ambient conditions
<ul style="list-style-type: none"> • EN 50125-2 	Yes; Stationary electrical equipment - see ambient conditions

<ul style="list-style-type: none"> • EN 50125-3 	Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)
<ul style="list-style-type: none"> • EN 50155 	Yes; Rail vehicles - temperature class OT4, ST1/ST2, horizontal mounting position
<ul style="list-style-type: none"> • EN 61373 	Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B
<ul style="list-style-type: none"> • Fire protection acc. to EN 45545-2 	Yes; For proof of conformity, see Service & Support
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. 	-40 °C; = Tmin (incl. condensation/frost)
<ul style="list-style-type: none"> • horizontal installation, max. 	70 °C; = Tmax; +85 °C for 10 min (OT4, ST1/ST2 acc. to EN 50155)
<ul style="list-style-type: none"> • vertical installation, min. 	-40 °C; = Tmin
<ul style="list-style-type: none"> • vertical installation, max. 	50 °C; = Tmax
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. 	2 000 m
<ul style="list-style-type: none"> • Ambient air temperature-barometric pressure-altitude 	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
<ul style="list-style-type: none"> — Resistant to commercially available coolants and lubricants 	No
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul style="list-style-type: none"> — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul style="list-style-type: none"> — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose vehicles	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-5 	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
<ul style="list-style-type: none"> — to chemically active substances according to EN 60721-3-5 	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul style="list-style-type: none"> — to mechanically active substances according to EN 60721-3-5 	Yes; Class 5S3 incl. sand, dust; *
Usage in industrial process technology	
<ul style="list-style-type: none"> — Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
<ul style="list-style-type: none"> — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
<ul style="list-style-type: none"> — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> • Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
<ul style="list-style-type: none"> • Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
<ul style="list-style-type: none"> • Electronic equipment on rolling stock acc. to EN 50155 	Yes; Class PC2 protective coating acc. to EN 50155:2017
<ul style="list-style-type: none"> • Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
<ul style="list-style-type: none"> • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
Configuration	
Programming	
Programming language	
<ul style="list-style-type: none"> — LAD 	Yes
<ul style="list-style-type: none"> — FBD 	Yes
<ul style="list-style-type: none"> — STL 	Yes
<ul style="list-style-type: none"> — SCL 	Yes
<ul style="list-style-type: none"> — GRAPH 	Yes

Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• protection of confidential configuration data	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	470 g
Other	
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776

Classifications			
		Version	Classification
	eClass	14	27-24-26-07
	eClass	12	27-24-26-07
	eClass	9.1	27-24-26-07
	eClass	9	27-24-26-07
	eClass	8	27-24-26-07
	eClass	7.1	27-24-26-07
	eClass	6	27-24-26-07
	ETIM	10	EC001603
	ETIM	9	EC001603
	ETIM	8	EC001603
	ETIM	7	EC001603
	IDEA	4	3565
	UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

[Manufacturer Declaration](#)



[China RoHS](#)



General Product Approval EMV Railway



[Confirmation](#)

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