

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIE (optional), Core i3-6102E; 3x Gbit Ethernet (IE/PN) Without mounting accessories; 8 GB; without RS232/485; 1x PCIe (x4); Windows 10 IoT Enterprise 2016 LTSB (64-bit) for Celeron, i3 and i5; Without replaceable mass storage; 240 GB solid-state drive SATA Without SIMATIC software; 24 V DC industrial power supply

General information	
Product type designation	IPC427E
Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Rated value (DC)	24 V; PELV / SELV floating
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 128 / 240 / 480 GB
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> <li>Number of PCI slots</li> <li>Number of compact flash slots</li> </ul>	2; Optional 1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
serial interface	Without / 2x COM (RS 232 / 485 / 422; switchable)
Video interfaces	
<ul style="list-style-type: none"> <li>Graphics interface</li> </ul>	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> <li>Industrial Ethernet interface                             <ul style="list-style-type: none"> <li>— 100 Mbps</li> <li>— 1000 Mbps</li> </ul> </li> </ul>	Yes Yes
Interrupts/diagnostics/status information	
LED status display	1x power, 3x user
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> <li>Temperature monitoring</li> <li>Fan</li> </ul>	Yes No

• Monitoring function via network	Optional
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
<b>Use in hazardous areas</b>	
• ATEX Zone 2	Yes; for inscription on device rating plate
• ATEX Zone 22	No
• IECEx Zone 2	Yes; for inscription on device rating plate
• IECEx Zone 22	No
• CCC Ex	Yes; for inscription on device rating plate
• cULus Class I Zone 1	No
• cULus Class I Zone 2, Division 2	Yes; for inscription on device rating plate
• cULus Class II Division 2	No
• FM Class I Division 2	No
• FM Class II Division 2	No
<b>Marine approval</b>	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
• min.	0 °C
• max.	55 °C
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Vibrations</b>	
• Vibration resistance during operation acc. to IEC 60068-2-6	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s <sup>2</sup> (1 g)
<b>Operating systems</b>	
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
without operating system	Yes; Optional
<b>pre-installed operating system</b>	
• Windows 7	Yes; Ultimate 32 bit or 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI
<b>Software</b>	
Pre-installed software	Edge SW (Simatic, Sinumerik), optional
<b>Dimensions</b>	
Width	262 mm
Height	139.7 mm
Depth	55.5 mm; without PCIe
<b>Approvals / Certificates</b>	
<b>General Product Approval</b>	



[Manufacturer Declaration](#)



General Product Approval

For use in hazardous locations



[BIS CRS](#)



For use in hazardous locations

Maritime application



IECEX

[Miscellaneous](#)

[CCC-Ex](#)



ABS



BUREAU VERITAS



DNV

Maritime application

Dangerous goods



LRS

[NK / Nippon Kaiji Kyokai](#)

[CCS \(China Classification Society\)](#)

[KR \(Korean Register of Shipping\)](#)

[Dangerous goods information](#)

[Test Summary Report UN 38.3](#)

Dangerous goods

Environment

[Dangerous goods information](#)

[Test Summary Report UN 38.3](#)

[Environmental Confirmations](#)

[Environmental Confirmations](#)

last modified:

5/22/2026