

SIMATIC IPC427E (Microbox PC), HD graphic onboard, 4x USB V3.0 (high current), PCIE (optional), XEON E3-1505L; 3x Gbit Ethernet (IE/PN); Mounting onto standard rail; 8 GB with ECC; Without RS232/485, without PCIe; Windows 10 Enterprise 2019 LTSC (64-bit), MUI (en,de,fr,it,es), for Xeon; Without replaceable mass storage; 256 GB Eco SSD; Without SIMATIC software; 24 V DC industrial power supply and TPM;

General information	
Product type designation	IPC427E
Installation type/mounting	
Mounting	DIN rail, wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	24 V DC
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	20 ms
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 128 / 240 / 480 GB
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> free slots Number of PCI slots Number of compact flash slots 	2x PCIe; optional: 1x PCIe (x4); 2x PCIe (x1, x4), with card retainer 2; Optional 1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; Ethernet (2x RJ45, optional 3x RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
Video interfaces	
<ul style="list-style-type: none"> Graphics interface 	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> Industrial Ethernet interface <ul style="list-style-type: none"> — 100 Mbps — 1000 Mbps 	3x Ethernet (RJ45) Yes Yes
Interrupts/diagnostics/status information	
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> Temperature monitoring 	Yes

• Watchdog	Yes
• Fan	No
• Monitoring function via network	Optional
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
Interference immunity against high-frequency electromagnetic fields	
• Interference immunity against high frequency radiation	10 V/m for 80 - 1 000 MHz and 1.4 - 2 GHz, 80% AM acc. to IEC 61000-4-3; 3 V/m for 2 - 2.7 GHz, 80% AM acc. to IEC 61000-4-3; 10 V for 10 kHz - 80 MHz, 80% AM acc. to IEC 61000-4-6
Interference immunity to cable-borne interference	
• Interference immunity on supply cables	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric
• Interference immunity on signal cables >30m	±2 kV acc. to IEC 61000-4-5, surge, length > 30 m
• Interference immunity on signal cables < 30m	±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
Interference immunity against voltage surge	
• asymmetric interference	±2 kV acc. to IEC 61000-4-5, surge asymmetric
• symmetric interference	±1 kV acc. to IEC 61000-4-5, surge symmetric
Interference immunity to magnetic fields	
• Interference immunity to magnetic fields at 50 Hz	100 A/m; to IEC 61000-4-8
Emission of conducted and non-conducted interference	
• Interference emission via line/AC current cables	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
• UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
EMC	CE, EN 55022A, EN 61000-6-4, EN 61000-6-2
Use in hazardous areas	
• ATEX Zone 2	Yes; Optional
• IECEx Zone 2	Yes; Optional
• cULus Class I Zone 2, Division 2	Yes; Optional
Marine approval	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	55 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: Operation: 5% to 80% at 25 °C (no condensation), Storage: 5% to 95% at 25 °C (no condensation)
Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s ² (1 g)

Shock testing					
• Shock load during operation	Tested to DIN IEC 60068-2-29: 50 m/s ² (5 g), 30 ms, 100 shocks				
Operating systems					
pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10				
without operating system	Yes; Optional				
pre-installed operating system					
• Windows 7	Yes; Ultimate 32 bit or 64 bit				
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSC, 64 bit, MUI				
Software					
SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle				
Dimensions					
Width	262 mm				
Height	139.7 mm				
Depth	55.5 mm				
Approvals / Certificates					
General Product Approval					
		Manufacturer Declaration			
General Product Approval			For use in hazardous locations		
	BIS CRS				
For use in hazardous locations			Maritime application		
	Miscellaneous	CCC-Ex			
Maritime application			Dangerous goods		
	NK / Nippon Kaiji Kyokai	CCS (China Classification Society)	KR (Korean Register of Shipping)	Dangerous goods information	Test Summary Report UN 38.3
Dangerous goods		Environment			
Dangerous goods information	Test Summary Report UN 38.3	Environmental Confirmations	Environmental Confirmations		

last modified:

11/24/2025 