

SIMATIC IPC 477E 15" touch (1280 x 800); with front USB; 4 USB (back), Ethernet (10/100/1000); Core i5-6442EQ; 3x Gbit Ethernet (IE/PN); 16 GB; 2x RS 232/RS 485; without PCIe; without operating system; Without replaceable mass storage; 320 GB HDD SATA; Without SIMATIC software; 24 V DC industrial power supply

Display	
Design of display	15" TFT touch
Screen diagonal	15.6 in
Resolution (pixels)	
• Horizontal image resolution	1 280 pixel
• Vertical image resolution	800 pixel
Backlighting	
• MTBF backlighting (at 25 °C)	50 000 h
Control elements	
Input device	
• Mouse, at front	Front USB 2.0 (500mA)
Keyboard fonts	
• Function keys	No
• alphanumeric keyboard	No
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Mains buffering	
• Mains/voltage failure stored energy time	20 ms
Power loss	
In full configuration	24 V DC: max. 65 W, PCIe APGB additionally 5 W
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Chipset	Intel C236 / Intel H110
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Hard disk	2.5" SATA ≥ 320 GB
SSD	Yes; 128 / 240 / 480 GB
Memory	
Type of memory	DDR4-2400 SO-DIMM
Main memory	4 / 8 / 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	

<b>Slots</b>	
<ul style="list-style-type: none"> <li>• free slots</li> <li>• Number of PCI slots</li> <li>• Number of compact flash slots</li> </ul>	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 1; CFAST
<b>Interfaces</b>	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
<b>Video interfaces</b>	
<ul style="list-style-type: none"> <li>• Graphics interface</li> </ul>	2x DisplayPort
<b>Industrial Ethernet</b>	
<ul style="list-style-type: none"> <li>• Industrial Ethernet interface               <ul style="list-style-type: none"> <li>— 100 Mbps</li> <li>— 1000 Mbps</li> </ul> </li> </ul>	3x Ethernet (RJ45) Yes Yes
<b>Interrupts/diagnostics/status information</b>	
Bus diagnostics	Yes
<b>Integrated Functions</b>	
<b>Monitoring functions</b>	
<ul style="list-style-type: none"> <li>• Temperature monitoring</li> <li>• Watchdog</li> <li>• Fan</li> <li>• Monitoring function via network</li> </ul>	Yes Yes No Optional
<b>EMC</b>	
<b>Interference immunity against discharge of static electricity</b>	
<ul style="list-style-type: none"> <li>• Interference immunity against discharge of static electricity</li> </ul>	±6 kV contact discharge acc. to IEC 61000-4-2; ±8 kV air discharge acc. to IEC 61000-4-2
<b>Interference immunity against high-frequency electromagnetic fields</b>	
<ul style="list-style-type: none"> <li>• Interference immunity against high frequency radiation</li> </ul>	10 V/m, 80 ... 2 000 MHz, 80 % AM acc. to IEC 61000-4-3; 3 V/m, 2 ... 2.7 GHz; 10 V, 10 kHz ... 80 MHz acc. to IEC 61000-4-6
<b>Interference immunity to cable-borne interference</b>	
<ul style="list-style-type: none"> <li>• Interference immunity on supply cables</li> <li>• Interference immunity on signal cables &gt;30m</li> <li>• Interference immunity on signal cables &lt; 30m</li> </ul>	±2 kV acc. to IEC 61000-4-4, burst; ±1 kV acc. to IEC 61000-4-5, surge symmetric; ±2 kV acc. to IEC 61000-4-5, surge asymmetric ±2 kV acc. to IEC 61000-4-5, surge, length > 30 m ±1 kV acc. to IEC 61000-4-4; burst; length < 3 m; ±2 kV acc. to IEC 61000-4-4; burst; length > 3 m
<b>Interference immunity against voltage surge</b>	
<ul style="list-style-type: none"> <li>• asymmetric interference</li> <li>• symmetric interference</li> </ul>	±2 kV acc. to IEC 61000-4-5, surge asymmetric ±1 kV acc. to IEC 61000-4-5, surge symmetric
<b>Interference immunity to magnetic fields</b>	
<ul style="list-style-type: none"> <li>• Interference immunity to magnetic fields at 50 Hz</li> </ul>	100 A/m; to IEC 61000-4-8
<b>Emission of conducted and non-conducted interference</b>	
<ul style="list-style-type: none"> <li>• Interference emission via line/AC current cables</li> </ul>	EN 61000-6-3, EN 61000-6-4, CISPR 22 Class B, FCC Class A
<b>Degree and class of protection</b>	
IP (at the front)	IP65
IP (rear)	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
<ul style="list-style-type: none"> <li>• UL 508</li> </ul>	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A
<b>Use in hazardous areas</b>	
<ul style="list-style-type: none"> <li>• ATEX Zone 2</li> <li>• IECEx Zone 2</li> <li>• cULus Class I Zone 2, Division 2</li> </ul>	Yes; Optional, only with Multitouch Yes; Optional, only with Multitouch Yes; Optional, only with Multitouch

Marine approval	
• Germanischer Lloyd (GL)	Yes
• American Bureau of Shipping (ABS)	Yes
• Bureau Veritas (BV)	Yes
• Det Norske Veritas (DNV)	Yes
• Korean Register of Shipping (KRS)	Yes
• Lloyds Register of Shipping (LRS)	Yes
• Nippon Kaiji Kyokai (Class NK)	Yes

### Ambient conditions

Ambient temperature during operation	
• min.	0 °C
• max.	45 °C

Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C

Relative humidity	
• Relative humidity	Tested according to IEC 60068-2-78, IEC 60068-2-30: 5% to 80% at 25 °C (no condensation)

Vibrations	
• Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s <sup>2</sup> (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s <sup>2</sup> (hard disk)

Shock testing	
• Shock load during operation	IEC 60068-2-27; 150 m/s <sup>2</sup> , 11 ms (without hard disk); 50 m/s <sup>2</sup> , 30 ms (with hard disk)

### Operating systems

pre-installed operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
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without operating system	Yes; Optional
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pre-installed operating system	
• Windows 7	Yes; Ultimate 64 bit
• Windows 10 Enterprise	Yes; Windows 10 Enterprise 2016 LTSB, 64 bit, MUI

### Software

SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
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### Dimensions

Width of the housing front	415 mm
Height of housing front	310 mm
Mounting cutout, width	396 mm
Mounting cutout, height	291 mm
mounting depth	76 mm
• additional mounting depth (optical drive)	26 mm

### Weights

Weight, approx.	6.8 kg
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### Approvals / Certificates

#### General Product Approval



[Miscellaneous](#)



[BIS CRS](#)

#### General Product Approval

[China RoHS](#)



[Test Summary Report UN 38.3](#)

#### Dangerous goods

[Dangerous goods in-formation](#)

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