



Figure similar

spare part SIMATIC S7-300, FM352-5 with PNP output, high-speed Boolean processor, for high-speed linking, 12 DI, 8 DO, 1 encoder interface for RS-422 incremental/SSI encoder

Supply voltage	
Load voltage L+	
• Rated value (DC)	24 V
• permissible range, lower limit (DC)	20.4 V
• permissible range, upper limit (DC)	28.8 V
• Reverse polarity protection	Yes
Input current	
from load voltage 1L+, max.	150 mA; typ. 60 mA
from load voltage 2L+ (without load), max.	200 mA; typ. 60 mA, DI/DO supply
from load voltage 3L+ (with encoder), max.	600 mA; typ. 80 mA plus encoder supply
from load voltage 3L+ (without load), max.	200 mA; typ. 80 mA
from backplane bus 5 V DC, typ.	135 mA
Encoder supply	
5 V encoder supply	
• 5 V	Yes
• Short-circuit protection	Yes; Electronic overload protection; no protection on applying a normal or counter voltage.
• Output current, max.	250 mA
24 V encoder supply	
• 24 V	Yes
• Short-circuit protection	Yes; Overvoltage and overheating protection if overloaded; diagnostics if output reaches temperature limit; no protection on applying a normal or counter voltage
• Output current, max.	400 mA
Power loss	
Power loss, typ.	6.5 W
Memory	
Type of memory	RAM
Memory size	128 kbyte; required for operation, MMC
Digital inputs	
Number of digital inputs	8; Standard and up to 12 with 24 V DC encoder inputs as digital inputs
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-30 to +5 V
• for signal "1"	+11 to +30V
Input current	
• for signal "0", max. (permissible quiescent current)	1.5 mA
• for signal "1", typ.	3.8 mA
Input delay (for rated value of input voltage)	

<ul style="list-style-type: none"> • Input frequency (with a time delay of 0.1 ms), max. 	200 kHz
<ul style="list-style-type: none"> • programmable digital filter delay 	None, 5 μ s, 10 μ s, 15 μ s, 20 μ s, 50 μ s, 1.6 ms
<ul style="list-style-type: none"> • Minimum pulse width for program reactions 	1 μ s, 5 μ s, 10 μ s, 15 μ s, 20 μ s, 50 μ s, 1.6 ms
for standard inputs	
<ul style="list-style-type: none"> — at "0" to "1", max. 	3 μ s; typ. 1.5 μ s
Cable length	
<ul style="list-style-type: none"> • shielded, max. 	600 m
<ul style="list-style-type: none"> • unshielded, max. 	100 m; Shielded cable recommended if filtering delay is set to less than 1.6 ms
Digital outputs	
Number of digital outputs	8
Current-sinking	No
Current-sourcing	Yes
Short-circuit protection	Yes; Overvoltage protection, thermal protection
<ul style="list-style-type: none"> • Response threshold, typ. 	1.7 to 3.5 A
Limitation of inductive shutdown voltage to	2M -45 V typ., (-40 V to -55 V); comment: no protection against inductive kickback >55 mJ
Controlling a digital input	Yes
Switching capacity of the outputs	
<ul style="list-style-type: none"> • on lamp load, max. 	5 W
Output voltage	
<ul style="list-style-type: none"> • Rated value (DC) 	24 V
<ul style="list-style-type: none"> • for signal "0", max. 	28.8 V
<ul style="list-style-type: none"> • for signal "1", max. 	0.5 V
Output current	
<ul style="list-style-type: none"> • for signal "1" rated value 	0.5 A; At 60 °C
<ul style="list-style-type: none"> • for signal "1" permissible range for 0 to 60 °C, min. 	5 mA
<ul style="list-style-type: none"> • for signal "1" permissible range for 0 to 60 °C, max. 	600 mA
<ul style="list-style-type: none"> • for signal "0" residual current, max. 	1 mA
Output delay with resistive load	
<ul style="list-style-type: none"> • "0" to "1", max. 	1 μ s; 0.6 μ s 50 mA / 1.0 μ s 0.5 A
<ul style="list-style-type: none"> • "1" to "0", max. 	1.5 μ s; 1.7 μ s 50 mA / 1.5 μ s 0.5 A
Parallel switching of two outputs	
<ul style="list-style-type: none"> • for uprating 	Yes; 2
Switching frequency	
<ul style="list-style-type: none"> • with resistive load, max. 	100 kHz; 20 kHz at 0.5 A; 100 kHz at 0.25 A
<ul style="list-style-type: none"> • with inductive load, max. 	2 Hz; 2 Hz at 0.5 A with external commutator diodes; 0.5 Hz at 0.5 A without external commutator diodes
<ul style="list-style-type: none"> • on lamp load, max. 	10 Hz
Cable length	
<ul style="list-style-type: none"> • shielded, max. 	600 m
<ul style="list-style-type: none"> • unshielded, max. 	100 m
Encoder	
Connectable encoders	
<ul style="list-style-type: none"> • Incremental encoder (symmetrical) 	Yes
<ul style="list-style-type: none"> • Incremental encoder (asymmetrical) 	Yes
<ul style="list-style-type: none"> • Absolute encoder (SSI) 	Yes
<ul style="list-style-type: none"> • 2-wire sensor 	Yes
<ul style="list-style-type: none"> — permissible quiescent current (2-wire sensor), max. 	1.5 mA
Encoder signals, incremental encoder (symmetrical)	
<ul style="list-style-type: none"> • Trace mark signals 	A, notA, B, notB
<ul style="list-style-type: none"> • Zero mark signal 	N, notN
<ul style="list-style-type: none"> • Input voltage 	5 V difference signal (phys. RS 422)
<ul style="list-style-type: none"> • Input frequency, max. 	500 kHz
<ul style="list-style-type: none"> • Cable length, shielded, max. 	100 m; 100 m with 24 V supply and 500 kHz; 32 m with 5 V supply and 500 kHz
Encoder signals, incremental encoder (asymmetrical)	
<ul style="list-style-type: none"> • Trace mark signals 	A, B
<ul style="list-style-type: none"> • Zero mark signal 	N
<ul style="list-style-type: none"> • Input voltage 	24 V
<ul style="list-style-type: none"> • Input frequency, max. 	200 kHz

<ul style="list-style-type: none"> • Cable length, shielded, max. 	50 m; Cable length, HTL incremental encoder, Siemens, type 6FX2001-4: 50 kHz, 25 m shielded, max., 25 kHz, 50 m shielded, max.
Encoder signals, absolute encoder (SSI)	
<ul style="list-style-type: none"> • Data signal • Clock signal • Telegram length, parameterizable • Clock frequency, max. • Cable length, shielded, max. • Monoflop time • Listening mode • Multiturn 	DATA, notDATA CK, notCK 13 or 25 bit 1 MHz; 125 kHz, 250 kHz, 500 kHz or 1 MHz 320 m; At 125 kHz settable: 16/32/48/64 µs Yes; one or two stations Yes; 25 bit message frame
Encoder signal evaluation	
<ul style="list-style-type: none"> • Counting direction, forward • Counting direction, backward 	Yes Yes
Response times	
Input- to output response time	5 V input to 24 V output, 0 filter: 1 to 4 µs (typ.); 24 V input to 24 V output, 0 filter: 2 to 6 µs (typ.)
Interfaces	
Point-to-point connection	
<ul style="list-style-type: none"> • Updating times 	PLC interface: 1.7 ms
Interrupts/diagnostics/status information	
Alarms	
<ul style="list-style-type: none"> • Diagnostic alarm • Hardware interrupt 	Yes; 1L, 2L, 3L missing; MMC error; output overload (8); encoder supply overload; differential wire break; parameterization error; SSI message frame overflow Yes; 8 available; for generation by user program
Diagnoses	
<ul style="list-style-type: none"> • Wire-break in signal transmitter cable • Overflow/Underflow • missing load voltage 	Yes Yes Yes
Diagnostics indication LED	
<ul style="list-style-type: none"> • RUN/STOP LED • Module supply 5 V DC (green) • I/O status IOF (red) • Micro Memory Card error MCF (red) • Group error SF (red) • Status indicator digital input (green) • Status indicator digital output (green) • Overload encoder supply voltage 24 V F (red) • Overload encoder supply voltage 5 V F (red) 	Yes Yes Yes Yes Yes Yes; I 0 to I 11 Yes; Q 0 to Q 7 Yes Yes
Counter	
Counting range, description	Counting range (16-bit counters): -32 768 to 32 767 (user-specific within this range); counting range (32-bit counters): -2 147 483 648 to 2 147 483 647 (user-specific within this range)
Counting range, lower limit	-2.14748E+9
Counting range, upper limit	2.14748E+9
Counting mode	
<ul style="list-style-type: none"> • Counting mode, individual • Counting mode, continuous • Counting mode, periodic 	Yes Yes Yes
Potential separation	
between 1L and 2L and 3L	Yes
Potential separation digital inputs	
<ul style="list-style-type: none"> • Potential separation digital inputs 	Yes; Yes CPU, I/O and sensor units are isolated
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • min. • max. 	0 °C 60 °C
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. 	-40 °C

• max.

70 °C

Configuration

Programming

• Program cycle time (scan)

1 µs

Connection method

required front connector

1x 40-pin

Dimensions

Width

80 mm

Height

125 mm

Depth

120 mm

Weights

Weight, approx.

434 g; Module weight: approx. 434 g (with 1L connection and without I/O connection or MMC); shipping weight: approx. 500 g (with bus and 1L connection and without I/O connection or MMC)

Classifications

	Version	Classification
eClass	14	27-24-22-05
eClass	12	27-24-22-05
eClass	9.1	27-24-22-05
eClass	9	27-24-22-05
eClass	8	27-24-22-05
eClass	7.1	27-24-22-05
eClass	6	27-24-22-05
ETIM	10	EC001422
ETIM	9	EC001422
ETIM	8	EC001422
ETIM	7	EC001422
IDEA	4	3567
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval



EG-Konf.

[Miscellaneous](#)

[Manufacturer Declaration](#)



UL



RCM

General Product Approval

EMV

For use in hazardous locations



[China RoHS](#)



RCM



ATEX

[EM](#)



IECEX

For use in hazardous locations

Maritime application

[Miscellaneous](#)



ATEX

[CCC-Ex](#)



ABS



BUREAU VERITAS



DNV

Maritime application



LRS



PRS



RINA

last modified:

4/7/2025 