



\*\*\* spare part \*\*\* SIMATIC S7-1500F, CPU 1513F-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 40 ns bit performance, SIMATIC Memory Card required

| General information  |  |
|--|--|
| Product type designation   | CPU 1513F-1 PN   |
| HW functional status   | FS03   |
| Firmware version   | V2.9   |
| Product function   |  |
| <ul style="list-style-type: none"> <li>I&amp;M data</li> </ul>   | Yes; I&M0 to I&M3  |
| <ul style="list-style-type: none"> <li>Isochronous mode</li> </ul>                                       | Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)          |
| Engineering with   |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | V17 (FW V2.9) / V15 (FW V2.5) or higher; with older TIA Portal versions configurable as 6ES7513-1FL01-0AB0 |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 3.45 cm  |
| Control elements   |  |
| Number of keys   | 8  |
| Mode buttons   | 2  |
| Supply voltage   |  |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>               | 5 ms   |
| <ul style="list-style-type: none"> <li>Repeat rate, min.</li> </ul>                                      | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 0.7 A  |
| Current consumption, max.  | 0.95 A   |
| Inrush current, max.   | 1.9 A; Rated value   |
| I <sup>2</sup> t   | 0.02 A <sup>2</sup> ·s   |
| Power  |  |
| Infeed power to the backplane bus  | 10 W   |
| Power consumption from the backplane bus (balanced)  | 5.5 W  |
| Power loss   |  |
| Power loss, typ.   | 5.7 W  |
| Memory   |  |
| Number of slots for SIMATIC memory card  | 1  |
| SIMATIC memory card required   | Yes  |

|   |   |
|---|---|
| <b>Work memory</b>  |   |
| • integrated (for program)                                | 450 kbyte   |
| • integrated (for data)                                   | 1.5 Mbyte   |
| <b>Load memory</b>  |   |
| • Plug-in (SIMATIC Memory Card), max.                     | 32 Gbyte  |
| <b>Backup</b>   |   |
| • maintenance-free  | Yes   |
| <b>CPU processing times</b>                               |   |
| for bit operations, typ.                                  | 40 ns   |
| for word operations, typ.                                 | 48 ns   |
| for fixed point arithmetic, typ.                          | 64 ns   |
| for floating point arithmetic, typ.                       | 256 ns  |
| <b>CPU-blocks</b>   |   |
| Number of elements (total)                                | 4 000; Blocks (OB, FB, FC, DB) and UDTs   |
| <b>DB</b>   |   |
| • Number range  | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| • Size, max.  | 1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB   |
| <b>FB</b>   |   |
| • Number range  | 0 ... 65 535  |
| • Size, max.  | 450 kbyte   |
| <b>FC</b>   |   |
| • Number range  | 0 ... 65 535  |
| • Size, max.  | 450 kbyte   |
| <b>OB</b>   |   |
| • Size, max.  | 450 kbyte   |
| • Number of free cycle OBs                                | 100   |
| • Number of time alarm OBs                                | 20  |
| • Number of delay alarm OBs                               | 20  |
| • Number of cyclic interrupt OBs                          | 20; With minimum OB 3x cycle of 500 µs  |
| • Number of process alarm OBs                             | 50  |
| • Number of DPV1 alarm OBs                                | 3   |
| • Number of isochronous mode OBs                          | 2   |
| • Number of technology synchronous alarm OBs              | 2   |
| • Number of startup OBs                                   | 100   |
| • Number of asynchronous error OBs                        | 4   |
| • Number of synchronous error OBs                         | 2   |
| • Number of diagnostic alarm OBs                          | 1   |
| <b>Nesting depth</b>                                      |   |
| • per priority class                                      | 24; Up to 8 possible for F-blocks   |
| <b>Counters, timers and their retentivity</b>             |   |
| <b>S7 counter</b>   |   |
| • Number  | 2 048   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| <b>IEC counter</b>  |   |
| • Number  | Any (only limited by the main memory)   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| <b>S7 times</b>   |   |
| • Number  | 2 048   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| <b>IEC timer</b>  |   |
| • Number  | Any (only limited by the main memory)   |
| <b>Retentivity</b>  |   |
| — adjustable  | Yes   |
| <b>Data areas and their retentivity</b>                   |   |
| Retentive data area (incl. timers, counters, flags), max. | 128 kbyte; In total; available retentive memory for bit memories, timers,   |

|  |   |
|--|---|
|  | counters, DBs, and technology data (axes): 88 KB  |
| Extended retentive data area (incl. timers, counters, flags), max. | 1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF  |
| <b>Flag</b>  |   |
| • Size, max.   | 16 kbyte  |
| • Number of clock memories   | 8; 8 clock memory bit, grouped into one clock memory byte   |
| <b>Data blocks</b>   |   |
| • Retentivity adjustable   | Yes   |
| • Retentivity preset   | No  |
| <b>Local data</b>  |   |
| • per priority class, max.   | 64 kbyte; max. 16 KB per block  |
| <b>Address area</b>  |   |
| Number of IO modules   | 2 048; max. number of modules / submodules  |
| <b>I/O address area</b>  |   |
| • Inputs   | 32 kbyte; All inputs are in the process image   |
| • Outputs  | 32 kbyte; All outputs are in the process image  |
| per integrated IO subsystem  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| per CM/CP  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| <b>Subprocess images</b>   |   |
| • Number of subprocess images, max.                                | 32  |
| <b>Hardware configuration</b>                                      |   |
| Number of distributed IO systems                                   | 32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| <b>Number of DP masters</b>  |   |
| • Via CM   | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total  |
| <b>Number of IO Controllers</b>                                    |   |
| • integrated   | 1   |
| • Via CM   | 6; A maximum of 6 CMs (PROFINET + PROFIBUS) can be inserted in total  |
| <b>Rack</b>  |   |
| • Modules per rack, max.   | 32; CPU + 31 modules  |
| • Number of lines, max.  | 1   |
| <b>PtP CM</b>  |   |
| • Number of PtP CMs  | the number of connectable PtP CMs is only limited by the number of available slots  |
| <b>Time of day</b>   |   |
| <b>Clock</b>   |   |
| • Type   | Hardware clock  |
| • Backup time  | 6 wk; At 40 °C ambient temperature, typically   |
| • Deviation per day, max.  | 10 s; Typ.: 2 s   |
| <b>Operating hours counter</b>                                     |   |
| • Number   | 16  |
| <b>Clock synchronization</b>                                       |   |
| • supported  | Yes   |
| • in AS, master  | Yes   |
| • in AS, device  | Yes   |
| • on Ethernet via NTP  | Yes   |
| <b>Interfaces</b>  |   |
| Number of PROFINET interfaces                                      | 1   |
| <b>1. Interface</b>  |   |
| <b>Interface types</b>   |   |
| • RJ 45 (Ethernet)   | Yes; X1   |
| • Number of ports  | 2   |
| • integrated switch  | Yes   |
| <b>Protocols</b>   |   |
| • IP protocol  | Yes; IPv4   |

|                          |   |
|--------------------------|---|
| • PROFINET IO Controller | Yes   |
| • PROFINET IO Device     | Yes   |
| • SIMATIC communication  | Yes   |
| • Open IE communication  | Yes; Optionally also encrypted                            |
| • Web server             | Yes   |
| • Media redundancy       | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |

**PROFINET IO Controller**

|   |  |
|---|--|
| <b>Services</b>   |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | Yes  |
| — Direct data exchange  | Yes; Requirement: IRT and isochronous mode (MRPD optional)   |
| — IRT   | Yes  |
| — PROFINergy  | Yes; per user program  |
| — Prioritized startup   | Yes; Max. 32 PROFINET devices  |
| — Number of connectable IO Devices, max.                                      | 128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Of which IO devices with IRT, max.  | 64   |
| — Number of connectable IO Devices for RT, max.                               | 128  |
| — of which in line, max.  | 128  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |

**Update time for IRT**

|  |   |
|--|---|
| — for send cycle of 250 µs                           | 250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive |
| — for send cycle of 500 µs                           | 500 µs to 8 ms  |
| — for send cycle of 1 ms                             | 1 ms to 16 ms   |
| — for send cycle of 2 ms                             | 2 ms to 32 ms   |
| — for send cycle of 4 ms                             | 4 ms to 64 ms   |
| — With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)  |

**Update time for RT**

|                            |                  |
|----------------------------|------------------|
| — for send cycle of 250 µs | 250 µs to 128 ms |
| — for send cycle of 500 µs | 500 µs to 256 ms |
| — for send cycle of 1 ms   | 1 ms to 512 ms   |
| — for send cycle of 2 ms   | 2 ms to 512 ms   |
| — for send cycle of 4 ms   | 4 ms to 512 ms   |

**PROFINET IO Device**

|   |                       |
|---|-----------------------|
| <b>Services</b>                                     |                       |
| — PG/OP communication                               | Yes                   |
| — Isochronous mode                                  | No                    |
| — IRT   | Yes                   |
| — PROFINergy  | Yes; per user program |
| — Shared device                                     | Yes                   |
| — Number of IO Controllers with shared device, max. | 4                     |
| — activation/deactivation of I-devices              | Yes; per user program |
| — Asset management record                           | Yes; per user program |

**Interface types**

|                                  |     |
|----------------------------------|-----|
| <b>RJ 45 (Ethernet)</b>          |     |
| • 100 Mbps                       | Yes |
| • Autonegotiation                | Yes |
| • Autocrossing                   | Yes |
| • Industrial Ethernet status LED | Yes |

**Protocols**

|   |   |
|---|---|
| PROFIsafe                                       | Yes; V2.4 / V2.6  |
| <b>Number of connections</b>                    |   |
| • Number of connections, max.                   | 128; via integrated interfaces of the CPU and connected CPs / CMs |
| • Number of connections reserved for ES/HMI/web | 10  |

|  |  |
|--|--|
| • Number of connections via integrated interfaces  | 88   |
| • Number of S7 routing paths   | 16   |
| <b>Redundancy mode</b>   |  |
| • H-Sync forwarding  | Yes  |
| <b>Media redundancy</b>  |  |
| — Media redundancy   | Yes; only via 1st interface (X1)   |
| — MRP  | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client |
| — MRP interconnection, supported   | Yes; as MRP ring node according to IEC 62439-2 Edition 3.0                         |
| — MRPD   | Yes; Requirement: IRT  |
| — Switchover time on line break, typ.  | 200 ms; For MRP, bumpless for MRPD   |
| — Number of stations in the ring, max.   | 50   |
| <b>SIMATIC communication</b>   |  |
| • PG/OP communication  | Yes; encryption with TLS V1.3 pre-selected   |
| • S7 routing   | Yes  |
| • S7 communication, as server  | Yes  |
| • S7 communication, as client  | Yes  |
| • User data per job, max.  | See online help (S7 communication, user data size)                                 |
| <b>Open IE communication</b>   |  |
| • TCP/IP   | Yes  |
| — Data length, max.  | 64 kbyte   |
| — several passive connections per port, supported  | Yes  |
| • ISO-on-TCP (RFC1006)   | Yes  |
| — Data length, max.  | 64 kbyte   |
| • UDP  | Yes  |
| — Data length, max.  | 2 kbyte; 1 472 bytes for UDP broadcast   |
| — UDP multicast  | Yes; Max. 5 multicast circuits   |
| • DHCP   | Yes  |
| • DNS  | Yes  |
| • SNMP   | Yes  |
| • DCP  | Yes  |
| • LLDP   | Yes  |
| • Encryption   | Yes; Optional  |
| <b>Web server</b>  |  |
| • HTTP   | Yes; Standard and user pages   |
| • HTTPS  | Yes; Standard and user pages   |
| <b>OPC UA</b>  |  |
| • Runtime license required   | Yes  |
| • OPC UA Client  | Yes  |
| — Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256    |
| — User authentication  | "anonymous" or by user name & password   |
| — Number of connections, max.  | 4  |
| — Number of nodes of the client interfaces, recommended max.   | 1 000  |
| — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.   | 300  |
| — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.                                | 20   |
| — Number of elements for one call of OPC-UA_MethodGetHandleList, max.                                  | 100  |
| — Number of simultaneous calls of the client instructions for session management, per connection, max. | 1  |
| — Number of simultaneous calls of the client instructions for data access, per connection, max.        | 5  |
| — Number of registerable nodes, max.   | 5 000  |
| — Number of registerable method calls of OPC-UA_MethodCall, max.                                       | 100  |
| — Number of inputs/outputs when calling  | 20   |

|   |  |
|---|--|
| OPC-UA-MethodCall, max.   |  |
| <ul style="list-style-type: none"> <li>● OPC UA Server <ul style="list-style-type: none"> <li>— Application authentication</li> <li>— Security policies</li> <li>— User authentication</li> <li>— GDS support (certificate management)</li> <li>— Number of sessions, max.</li> <li>— Number of accessible variables, max.</li> <li>— Number of registerable nodes, max.</li> <li>— Number of subscriptions per session, max.</li> <li>— Sampling interval, min.</li> <li>— Publishing interval, min.</li> <li>— Number of server methods, max.</li> <li>— Number of inputs/outputs per server method, max.</li> <li>— Number of monitored items, recommended max.</li> <li>— Number of server interfaces, max.</li> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul> </li> <li>● Alarms and Conditions</li> </ul> | <p>Yes; Data access (read, write, subscribe), method call, custom address space</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name &amp; password</p> <p>Yes</p> <p>32</p> <p>50 000</p> <p>10 000</p> <p>20</p> <p>100 ms</p> <p>500 ms</p> <p>20</p> <p>20</p> <p>1 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"</p> <p>1 000</p> <p>Yes</p> |
| <b>Further protocols</b>  |  |
| <ul style="list-style-type: none"> <li>● MODBUS</li> </ul>  | Yes; MODBUS TCP  |
| <b>Isochronous mode</b>   |  |
| Equidistance  | Yes  |
| <b>S7 message functions</b>   |  |
| Number of login stations for message functions, max.  | 32   |
| Program alarms  | Yes  |
| Number of configurable program messages, max.   | 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH   |
| Number of loadable program messages in RUN, max.  | 2 500  |
| Number of simultaneously active program alarms <ul style="list-style-type: none"> <li>● Number of program alarms</li> <li>● Number of alarms for system diagnostics</li> <li>● Number of alarms for motion technology objects</li> </ul>  | <p>600</p> <p>100</p> <p>80</p>  |
| <b>Test commissioning functions</b>   |  |
| Joint commission (Team Engineering)   | Yes; Parallel online access possible for up to 5 engineering systems   |
| Status block  | Yes; Up to 8 simultaneously (in total across all ES clients)   |
| Single step   | No   |
| Number of breakpoints   | 8  |
| <b>Status/control</b>   |  |
| <ul style="list-style-type: none"> <li>● Status/control variable</li> <li>● Variables</li> <li>● Number of variables, max. <ul style="list-style-type: none"> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> </ul> </li> </ul>  | <p>Yes; without fail-safe</p> <p>inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters</p> <p>200; per job</p> <p>200; per job</p>   |
| <b>Forcing</b>  |  |
| <ul style="list-style-type: none"> <li>● Forcing</li> <li>● Forcing, variables</li> <li>● Number of variables, max.</li> </ul>  | <p>Yes; without fail-safe</p> <p>peripheral inputs/outputs (without fail-safe)</p> <p>200</p>  |
| <b>Diagnostic buffer</b>  |  |
| <ul style="list-style-type: none"> <li>● present</li> <li>● Number of entries, max. <ul style="list-style-type: none"> <li>— of which powerfail-proof</li> </ul> </li> </ul>  | <p>Yes</p> <p>1 000</p> <p>500</p>   |
| <b>Traces</b>   |  |
| <ul style="list-style-type: none"> <li>● Number of configurable Traces</li> </ul>   | 4; Up to 512 KB of data per trace are possible   |
| <b>Interrupts/diagnostics/status information</b>  |  |
| <b>Diagnostics indication LED</b>   |  |
| <ul style="list-style-type: none"> <li>● RUN/STOP LED</li> </ul>  | Yes  |

|  |   |
|--|---|
| • ERROR LED  | Yes   |
| • MAINT LED  | Yes   |
| • STOP ACTIVE LED  | Yes   |
| • Connection display LINK TX/RX  | Yes   |
| <b>Supported technology objects</b>  |   |
| Motion Control   | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects              | 800   |
| • Required Motion Control resources  |   |
| — per speed-controlled axis  | 40  |
| — per positioning axis   | 80  |
| — per synchronous axis   | 160   |
| — per external encoder   | 80  |
| — per output cam   | 20  |
| — per cam track  | 160   |
| — per probe  | 40  |
| • Positioning axis   |   |
| — Number of positioning axes at motion control cycle of 4 ms (typical value)       | 5   |
| — Number of positioning axes at motion control cycle of 8 ms (typical value)       | 10  |
| Controller   |   |
| • PID_Compact  | Yes; Universal PID controller with integrated optimization  |
| • PID_3Step  | Yes; PID controller with integrated optimization for valves   |
| • PID-Temp   | Yes; PID controller with integrated optimization for temperature  |
| Counting and measuring   |   |
| • High-speed counter   | Yes   |
| <b>Standards, approvals, certificates</b>  |   |
| Highest safety class achievable in safety mode                                     |   |
| • Performance level according to ISO 13849-1                                       | PLe   |
| • SIL acc. to IEC 61508  | SIL 3   |
| Probability of failure (for service life of 20 years and repair time of 100 hours) |   |
| — Low demand mode: PFDavg in accordance with SIL3                                  | < 2.00E-05  |
| — High demand/continuous mode: PFH in accordance with SIL3                         | < 1.00E-09  |
| <b>Ambient conditions</b>  |   |
| Ambient temperature during operation   |   |
| • horizontal installation, min.  | -25 °C; No condensation   |
| • horizontal installation, max.  | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off                                |
| • vertical installation, min.  | -25 °C; No condensation   |
| • vertical installation, max.  | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off                                |
| Ambient temperature during storage/transportation                                  |   |
| • min.   | -40 °C  |
| • max.   | 70 °C   |
| Altitude during operation relating to sea level                                    |   |
| • Installation altitude above sea level, max.                                      | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  |
| <b>Configuration</b>   |   |
| Programming  |   |
| Programming language   |   |
| — LAD  | Yes; incl. failsafe   |
| — FBD  | Yes; incl. failsafe   |
| — STL  | Yes   |
| — SCL  | Yes   |
| — GRAPH  | Yes   |
| Know-how protection  |   |
| • User program protection/password protection                                      | Yes   |
| • Copy protection  | Yes   |

|   |   |
|---|---|
| • Block protection                                | Yes   |
| <b>Access protection</b>                          |   |
| • Password for display                            | Yes   |
| • Protection level: Write protection              | Yes; Specific write protection both for Standard and for Failsafe |
| • Protection level: Read/write protection         | Yes   |
| • Protection level: Write protection for Failsafe | Yes   |
| • Protection level: Complete protection           | Yes   |
| <b>Cycle time monitoring</b>                      |   |
| • lower limit                                     | adjustable minimum cycle time                                     |
| • upper limit                                     | adjustable maximum cycle time                                     |

|                   |        |
|-------------------|--------|
| <b>Dimensions</b> |        |
| Width             | 35 mm  |
| Height            | 147 mm |
| Depth             | 129 mm |

|                 |       |
|-----------------|-------|
| <b>Weights</b>  |       |
| Weight, approx. | 405 g |

|                        |        |                |                       |
|------------------------|--------|----------------|-----------------------|
| <b>Classifications</b> |        |                |                       |
|                        |        | <b>Version</b> | <b>Classification</b> |
|                        | eClass | 14             | 27-24-22-07           |
|                        | eClass | 12             | 27-24-22-07           |
|                        | eClass | 9.1            | 27-24-22-07           |
|                        | eClass | 9              | 27-24-22-07           |
|                        | eClass | 8              | 27-24-22-07           |
|                        | eClass | 7.1            | 27-24-22-07           |
|                        | eClass | 6              | 27-24-22-07           |
|                        | ETIM   | 10             | EC000236              |
|                        | ETIM   | 9              | EC000236              |
|                        | ETIM   | 8              | EC000236              |
|                        | ETIM   | 7              | EC000236              |
|                        | IDEA   | 4              | 3565                  |
|                        | UNSPSC | 15             | 32-15-17-05           |

**Approvals / Certificates**

**General Product Approval**

[Miscellaneous](#)



[Manufacturer Declaration](#)



[Miscellaneous](#)

**General Product Approval**      **EMV**      **For use in hazardous locations**



[Manufacturer Declaration](#)

[China RoHS](#)



**For use in hazardous locations**

[FM](#)

[CCC-Ex](#)



[Type Examination Certificate](#)

[Miscellaneous](#)

**For use in hazardous locations**      **Functional Safety**      **Maritime application**

[CCC-Ex](#)

[Type Examination Certificate](#)

[TUEV](#)



Maritime application

other



[NK / Nippon Kaiji Kyokai](#)



[CCS \(China Classification Society\)](#)

[KR \(Korean Register of Shipping\)](#)

[PROFINET](#)

Industrial Communication

[PROFINET](#)

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